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In $\triangle ABC$ the following relationship holds:

$$(r_a + r_b)^{c^2} \cdot (r_b + r_c)^{a^2} \cdot (r_a + r_c)^{b^2} \leq (3R)^{9R^2}$$

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$$\begin{aligned} (r_a + r_b)^{c^2} \cdot (r_b + r_c)^{a^2} \cdot (r_a + r_c)^{b^2} &\stackrel{\text{Weighted AM-GM}}{\leq} \\ &\leq \left(\frac{c^2(r_a + r_b) + a^2(r_b + r_c) + b^2(r_a + r_c)}{(a^2 + b^2 + c^2)} \right)^{\Sigma a^2} \leq \end{aligned}$$

$$\text{In } \triangle ABC \text{ wlog : } a \leq b \leq c, \quad r_a \leq r_b \leq r_c$$

$$\rightarrow \{r_a + r_b \leq r_a + r_c \leq r_b + r_c$$

$$\stackrel{\text{Chebyshev}}{\leq} \left(\frac{2(r_a + r_b + r_c) \cdot \frac{1}{3}(a^2 + b^2 + c^2)}{(a^2 + b^2 + c^2)} \right)^{\Sigma a^2} =$$

$$= \left(\frac{2}{3}(4R + r) \right)^{\Sigma a^2} \stackrel{\text{Euler}}{\leq} \left(\frac{2}{3} \cdot \frac{9R}{2} \right)^{\Sigma a^2} \stackrel{\text{Leibniz}}{\leq} (3R)^{18R^2}$$

Equality holds if $a = b = c$