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In any ΔABC the following relationship holds :

$$r_a w_b w_c + r_b w_c w_a + r_c w_a w_b \geq \frac{9\sqrt{3}}{8} \cdot abc$$

Proposed by Dang Ngoc Minh-Vietnam

Solution by Soumava Chakraborty-Kolkata-India

$$\text{LHS} = \frac{16Rr^2s^2}{s^2 + 2Rr + r^2} \cdot \sum_{\text{cyc}} \frac{r_a}{w_a} \geq \frac{16Rr^2s^2}{s^2 + 2Rr + r^2} \cdot \frac{29R^2 - 2s^2 + 10Rr + 14r^2}{16Rr}$$

(Reference : Inequality in Triangle – 228 by Dang Ngoc Minh; published at www.ssmrmh.ro) $\geq \frac{9\sqrt{3}}{8} \cdot abc$

$$\begin{aligned} &= \frac{9\sqrt{3} \cdot Rrs}{2} \stackrel{\text{squaring}}{\Leftrightarrow} 16s^6 - (707R^2 + 160Rr + 224r^2)s^4 + \\ &\quad (3364R^4 + 1348R^3r + 3162R^2r^2 + 1120Rr^3 + 784r^4)s^2 - \\ &\quad 243R^2r^2(2R + r)^2 \stackrel{?}{\geq} 0 \text{ and } \because (s^2 - 16Rr + 5r^2)^3 \stackrel{\text{Gerretsen}}{\geq} 0 \therefore \text{to prove } \textcircled{1}, \end{aligned}$$

$$\begin{aligned} &\text{it suffices to prove : LHS of } \textcircled{1} \stackrel{?}{\geq} 16(s^2 - 16Rr + 5r^2)^3 \\ &\quad \Leftrightarrow -(707R^2 - 608Rr + 464r^2)s^4 \\ &\quad + (3364R^4 + 1348R^3r - 9126R^2r^2 + 8800Rr^3 - 416r^4)s^2 - \\ &\quad r^2(972R^4 - 64564R^3r + 61683R^2r^2 - 19200Rr^3 + 2000r^4) \stackrel{?}{\geq} 0 \end{aligned}$$

$$\begin{aligned} &\text{Now, Rouche} \Rightarrow s^2 - (m - n) \geq 0 \text{ and } s^2 - (m + n) \leq 0, \text{ where } m = \\ &2R^2 + 10Rr - r^2 \text{ \& } n = 2(R - 2r)\sqrt{R^2 - 2Rr} \therefore (s^2 - (m + n))(s^2 - (m - n)) \leq 0 \\ &\Rightarrow s^4 - s^2(2m) + m^2 - n^2 \leq 0 \Rightarrow s^4 - s^2(4R^2 + 20Rr - 2r^2) + r(4R + r)^3 \leq 0 \end{aligned}$$

$$\begin{aligned} &\therefore \text{in order to prove } \textcircled{2}, \text{ it suffices to prove : LHS of } \textcircled{2} \stackrel{?}{\geq} \\ &\quad -(707R^2 - 608Rr + 464r^2)(s^4 - s^2(4R^2 + 20Rr - 2r^2) + r(4R + r)^3) \\ &\quad \Leftrightarrow (134R^4 - 2590R^3r + 648R^2r^2 - 424Rr^3 + 128r^4)s^2 + \\ &\quad r(11312R^5 - 1487R^4r + 18390R^3r^2 - 11500R^2r^3 + 6040Rr^4 - 384r^5) \stackrel{?}{\geq} 0 \end{aligned}$$

and $\because R \stackrel{\text{Euler}}{\geq} 2r \therefore \textcircled{3}$ is trivially true if :

$$\begin{aligned} &134R^4 - 2590R^3r + 648R^2r^2 - 424Rr^3 + 128r^4 \geq 0 \text{ and if :} \\ &134R^4 - 2590R^3r + 648R^2r^2 - 424Rr^3 + 128r^4 < 0, \text{ then LHS of } \textcircled{3} \stackrel{\text{Gerretsen}}{\geq} \\ &\quad (134R^4 - 2590R^3r + 648R^2r^2 - 424Rr^3 + 128r^4)(4R^2 + 4Rr + 3r^2) + \\ &\quad r(11312R^5 - 1487R^4r + 18390R^3r^2 - 11500R^2r^3 + 6040Rr^4 - 384r^5) \stackrel{?}{\geq} 0 \end{aligned}$$

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$$\begin{aligned}
 &\Leftrightarrow 536t^5 + 1488t^4 - 8853t^3 + 11516t^2 - 10740t + 5280 \stackrel{?}{\geq} 0 \left(t = \frac{R}{r} \right) \\
 &\Leftrightarrow (t - 2)(536t^4 + 2560t^3 - 3733t^2 + 4050t - 2640) \stackrel{?}{\geq} 0 \rightarrow \text{true} \because t \stackrel{\text{Euler}}{\geq} 2 \\
 &\Rightarrow \textcircled{3} \Rightarrow \textcircled{2} \Rightarrow \textcircled{1} \text{ is true } \forall \Delta ABC \text{ \& so, } r_a w_b w_c + r_b w_c w_a + r_c w_a w_b \geq \frac{9\sqrt{3}}{8} \cdot abc \\
 &\quad \forall ABC, " = " \text{ iff } \Delta ABC \text{ is equilateral (QED)}
 \end{aligned}$$