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In any ΔABC holds :

$$w_a w_b + w_b w_c + w_c w_a \geq \sqrt{3(g_a^2 g_b^2 + g_b^2 g_c^2 + g_c^2 g_a^2)}$$

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$$\begin{aligned} \left(\sum_{\text{cyc}} w_b w_c \right)^2 &= \sum_{\text{cyc}} w_b^2 w_c^2 + 2w_a w_b w_c \left(\sum_{\text{cyc}} w_a \right) \geq \\ &= \frac{256R^2 r^4 s^4}{(s^2 + 2Rr + r^2)^2} \cdot \frac{(2R + r)s^2 + r^2(4R + r)}{8Rr^2 s^2} + \frac{32Rr^2 s^2}{s^2 + 2Rr + r^2} \left(\sum_{\text{cyc}} h_a \right) \\ &\left(\because \sum_{\text{cyc}} \frac{1}{w_a^2} = \frac{(2R + r)s^2 + r^2(4R + r)}{8Rr^2 s^2}; \text{Reference : Solution to Inequality in Triangle} \right) \\ &\quad \text{by Dang Ngoc Minh – 258; published at www.ssmrmh.ro} \\ &= \frac{32Rr^2 s^2 \left((2R + r)s^2 + r^2(4R + r) \right) + 16r^2 s^2 (s^2 + 2Rr + r^2)(s^2 + 4Rr + r^2)}{(s^2 + 2Rr + r^2)^2} \geq 3 \sum_{\text{cyc}} g_b^2 g_c^2 \\ &= \frac{3r^2 \left((6R + 6r)s^2 + 16R^3 - 24R^2 r - 15Rr^2 - 2r^3 \right)}{R} \end{aligned}$$

(Reference : Solution to Inequality in Triangle by Mohamed Amine Ben Ajiba – 69; published at www.ssmrmh.ro)

$$\Leftrightarrow -(2R + 18r)s^6 + (16R^3 + 128R^2 r - 31Rr^2 - 30r^3)s^4 - r(192R^4 - 376R^3 r - 308R^2 r^2 - 40Rr^3 + 6r^4)s^2 -$$

$$r^2(192R^5 - 96R^4 r - 420R^3 r^2 - 276R^2 r^3 - 69Rr^4 - 6r^5) \stackrel{?}{\geq} 0$$

Now, Rouché $\Rightarrow s^2 - (m - n) \geq 0$ and $s^2 - (m + n) \leq 0$, where $m = 2R^2 + 10Rr - r^2$ & $n = 2(R - 2r)\sqrt{R^2 - 2Rr} \therefore (s^2 - (m + n))(s^2 - (m - n)) \leq 0$

$$\Rightarrow s^4 - s^2(2m) + m^2 - n^2 \leq 0 \Rightarrow s^4 - s^2(4R^2 + 20Rr - 2r^2) + r(4R + r)^3 \stackrel{(*)}{\leq} 0$$

$$\Rightarrow P = -(2R + 18r)s^2(s^4 - s^2(4R^2 + 20Rr - 2r^2) + r(4R + r)^3) \geq 0$$

$\therefore$ in order to prove ①, it suffices to prove : LHS of ① $\stackrel{?}{\geq} P$

$$\Leftrightarrow (8R^3 + 16R^2 r - 387Rr^2 + 6r^3)s^4 -$$

$$r(64R^4 - 1624R^3 r - 1196R^2 r^2 - 258Rr^3 - 12r^4)s^2 -$$

$$r^2(192R^5 - 96R^4 r - 420R^3 r^2 - 276R^2 r^3 - 69Rr^4 - 6r^5) \stackrel{?}{\geq} 0$$

Case 1 $8R^3 + 16R^2 r - 387Rr^2 + 6r^3 \geq 0$ and then, since $Q =$

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$$(8R^3 + 16R^2r - 387Rr^2 + 6r^3)(s^2 - 16Rr + 5r^2)^2 \stackrel{\text{Gerretsen}}{\geq} 0$$

$\therefore$ in order to prove (2), it suffices to prove : LHS of (2) $\stackrel{?}{\geq}$ Q

$$\Leftrightarrow (48R^4 + 514R^3r - 2837R^2r^2 + 1080Rr^3 - 12r^4)s^2 \stackrel{?}{\geq} \textcircled{3}$$

$$r(560R^5 + 680R^4r - 25463R^3r^2 + 15895R^2r^3 - 2676Rr^4 + 36r^5)$$

$$\text{Now, with } t = \frac{R}{r}, 8t^3 + 16t^2 - 387t + 6 \geq 0 \Rightarrow (t - 6)(8t^2 + 64t - 3) \geq 12 > 0$$

$$\Rightarrow t > 6 \Rightarrow 48t^4 + 514t^3 - 2837t^2 + 1080t - 12$$

$$= (t - 6)(48t^3 + 802t^2 + 1975t + 12930) + 77568 > 0 \therefore \text{LHS of } \textcircled{3} \stackrel{\text{Gerretsen}}{\geq}$$

$$(48R^4 + 514R^3r - 2837R^2r^2 + 1080Rr^3 - 12r^4)(16Rr - 5r^2) \stackrel{?}{\geq} \text{RHS of } \textcircled{3}$$

$$\Leftrightarrow 208t^5 + 7304t^4 - 22499t^3 + 15570t^2 - 2916t + 24 \geq 0 \Leftrightarrow$$

$$(t - 2)(208t^4 + 7720t^3 - 7059t^2 + 1452t - 12) \stackrel{?}{\geq} 0; \text{ true } \because t \stackrel{\text{Euler}}{\geq} 2 \Rightarrow \textcircled{3} \text{ is true}$$

Case 2 $8R^3 + 16R^2r - 387Rr^2 + 6r^3 < 0$ and then, since $T =$

$$(8R^3 + 16R^2r - 387Rr^2 + 6r^3)(s^4 - s^2(4R^2 + 20Rr - 2r^2) + r(4R + r)r^3) \stackrel{\text{via } (*)}{\geq} 0$$

$\therefore$ in order to prove (2), it suffices to prove : LHS of (2) $\stackrel{?}{\geq}$ T

$$\Leftrightarrow (8R^4 + 40R^3r + 95R^2r^2 - 1638Rr^3 + 288r^4)s^2 \stackrel{?}{\geq} \textcircled{4}$$

$$r(128R^5 + 400R^4r - 6000R^3r^2 - 4603R^2r^3 - 1154Rr^4 - 96r^5)$$

$$\text{Case (2a)} \quad 8R^4 + 40R^3r + 95R^2r^2 - 1638Rr^3 + 288r^4 \geq 0; \text{ then : LHS}_{\textcircled{4}} \stackrel{\text{Gerretsen}}{\geq}$$

$$(8R^4 + 40R^3r + 95R^2r^2 - 1638Rr^3 + 288r^4)(16Rr - 5r^2) \stackrel{?}{\geq} \text{RHS}_{\textcircled{4}}$$

$$\Leftrightarrow 25t^4 + 915t^3 - 2760t^2 + 1744t - 168 \stackrel{?}{\geq} 0 \Leftrightarrow$$

$$(t - 2)(25t^3 + 965t^2 - 830t + 84) \stackrel{?}{\geq} 0 \rightarrow \text{true } \because t \stackrel{\text{Euler}}{\geq} 2 \Rightarrow \textcircled{4} \text{ is true}$$

$$\text{Case (2b)} \quad 8R^4 + 40R^3r + 95R^2r^2 - 1638Rr^3 + 288r^4 < 0; \text{ then : LHS}_{\textcircled{4}} \stackrel{\text{Gerretsen}}{\geq}$$

$$(8R^4 + 40R^3r + 95R^2r^2 - 1638Rr^3 + 288r^4)(4R^2 + 4Rr + 3r^2) \stackrel{?}{\geq} \text{RHS}_{\textcircled{4}}$$

$$\Leftrightarrow 8t^6 + 16t^5 + 41t^4 - 13t^3 - 128t^2 - 652t + 240 \stackrel{?}{\geq} 0 \Leftrightarrow$$

$$(t - 2)(8t^5 + 32t^4 + 105t^3 + 197t^2 + 266t - 120) \stackrel{?}{\geq} 0 \rightarrow \text{true } \because t \stackrel{\text{Euler}}{\geq} 2$$

$\Rightarrow \textcircled{4} \text{ is true } \therefore \text{ combining cases (2a) and (2b), } \textcircled{4} \Rightarrow \textcircled{2} \Rightarrow \textcircled{1} \text{ is true}$

$$\forall \Delta ABC \text{ and so, } w_a w_b + w_b w_c + w_c w_a \geq \sqrt{3(g_a^2 g_b^2 + g_b^2 g_c^2 + g_c^2 g_a^2)} \forall ABC,$$

" = " iff ΔABC is equilateral (QED)