

In $\triangle ABC$ holds:

$$\frac{72r^2}{R} \leq \sum_{cyc} \frac{h_a}{\sin^2\left(\frac{A}{2}\right)} \leq \frac{8(R^4 - 7r^4)}{Rr^2}$$

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$$\begin{aligned} \sum_{cyc} \frac{h_a}{\sin^2\left(\frac{A}{2}\right)} &\stackrel{\text{Chebyshev}}{\geq} \frac{1}{3} \sum_{cyc} h_a \cdot \sum_{cyc} \frac{1}{\sin^2\left(\frac{A}{2}\right)} = \\ &\frac{1}{3} \sum_{cyc} h_a \cdot \sum_{cyc} \frac{2Rh_a}{r \cdot r_a} = \frac{1}{3} \frac{p^2 + r^2 + 4Rr}{2R} \cdot \frac{2R}{r} \cdot \sum_{cyc} \frac{h_a}{r_a} \stackrel{\text{Euler}}{\geq} \\ &\frac{1}{3} \cdot \frac{27r^2 + r^2 + 8r^2}{r} \cdot \sum_{cyc} \frac{h_a}{r_a} \stackrel{\text{Chebyshev}}{\geq} \frac{1}{3} \cdot \frac{36r^2}{r} \cdot \frac{1}{3} \sum_{cyc} h_a \cdot \sum_{cyc} \frac{1}{r_a} = \\ &4r \cdot \frac{p^2 + r^2 + 4Rr}{2R} \cdot \frac{1}{r} \stackrel{\text{Euler}}{\geq} 2 \cdot \frac{36r^2}{R} = \frac{72r^2}{R} \end{aligned}$$

Here the conditions of Chebyshev's theorem

are taken into account : $a \leq b \leq c$; $h_a \geq h_b \geq h_c$

$$\sin\left(\frac{A}{2}\right) \leq \sin\left(\frac{B}{2}\right) \leq \sin\left(\frac{C}{2}\right) ; \frac{1}{r_a} \geq \frac{1}{r_b} \geq \frac{1}{r_c} ; \frac{1}{\sin\left(\frac{A}{2}\right)} \geq \frac{1}{\sin\left(\frac{B}{2}\right)} \geq \frac{1}{\sin\left(\frac{C}{2}\right)}$$

$$\begin{aligned} \sum_{cyc} \frac{h_a}{\sin^2\left(\frac{A}{2}\right)} &= \sum_{cyc} \frac{h_a \cdot bc}{(p-b)(p-c)} = \sum_{cyc} \frac{h_a \cdot 2F}{\sin(A) \cdot (p-b)(p-c)} = \\ &\sum_{cyc} \frac{h_a \cdot 2F \cdot 2R}{a(p-b)(p-c)} = \sum_{cyc} \frac{h_a \cdot 2F \cdot 2R \cdot h_a}{2F(p-b)(p-c)} = \sum_{cyc} \frac{2R \cdot h_a^2}{(p-b)(p-c)} \leq \\ &2R \sum_{cyc} \frac{p(p-a)}{(p-b)(p-c)} = 2Rp \sum_{cyc} \frac{(p-a)}{(p-b)(p-c)} = 2Rp \frac{\sum_{cyc} (p-a)^2}{\prod_{cyc} (p-a)} = \\ &2Rp \frac{(-p^2) + \sum_{cyc} a^2}{\prod_{cyc} (p-a)} = \frac{2Rp^2}{F^2} \left((-p^2) + \sum_{cyc} a^2 \right) = \end{aligned}$$

$$\frac{2Rp^2}{p^2r^2}((-p^2) + 2p^2 - 2r^2 - 8Rr) = \frac{2R}{r^2}(p^2 - 2r^2 - 8Rr) \stackrel{\text{Gerretsen}}{\geq}$$

$$\frac{2R}{r^2}(4R^2 + 4Rr + 3r^2 - 2r^2 - 8Rr) = \frac{2R}{r^2}(4R^2 - 4Rr + r^2) =$$

$$\frac{2R^2}{Rr^2}(4R^2 - 4Rr + r^2) = \frac{8R^4 - 8R^3r + 2R^2r^2}{Rr^2}$$

Showing that the inequality is true

$$\frac{8R^4 - 8R^3r + 2R^2r^2}{Rr^2} \leq \frac{8(R^4 - 7r^4)}{Rr^2}$$

$$8R^4 - 8R^3r + 2R^2r^2 \leq 8(R^4 - 7r^4)$$

$$8R^3r + 2R^2r^2 - 56r^4 \geq 0$$

$$4R^3r + R^2r^2 - 28r^4 \geq 0$$

$$4\left(\frac{R}{r}\right)^3 + \left(\frac{R}{r}\right)^2 - 28 \geq 0$$

$$4\left(\left(\frac{R}{r}\right)^3 - 8\right) + \left(\frac{R}{r}\right)^2 + 4 \geq 0$$

$$4\left(\frac{R}{r} - 2\right)\left(\left(\frac{R}{r}\right)^2 + 2\left(\frac{R}{r}\right) + 4\right) + \left(\frac{R}{r}\right)^2 + 4 \geq 0$$

$$\frac{R}{r} - 2 \geq 0 \rightarrow \frac{R}{r} \geq 2 \rightarrow R \geq 2r \text{ (Euler) (true)}$$

Equality holds for an equilateral triangle.